

Work Order ID 62516

October 1, 2010 2:12:54 PM

BLUE
Ship Oct. 13



Page 1

Item ID: D206-628-022BL

Revision ID:

Item Name: Heli-Access-Step RH, Blue

Start Date: 10/01/10 Start Qty: 1.00

Required Date: 10/13/10 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr :

Revision Nbr

I2ND706-626

Rev F

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

0.00

0.00

2

Photo →

H Cor BG 10-10-14

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

Pickup 14 (1)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

10/10/15
Fu E.P.

- Kit already
bagged & IP'd
was missing paperwork.

Dart Aerospace Ltd

W/O: 62516			WORK ORDER CHANGES					
DATE	STEP	Perm.	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/10/14	# 100	sub	change update learn box to have correct information	<i>[Signature]</i>	10-10-14			S 10/10/14

Part No: D206-628-022 ^{BL} PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-628-022BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH, Blue

Start Date: 10/01/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/13/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-628-022

Location: _____

PPP Rev: _____

140

0.00



QC

QC21 - Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/14/15 ①

10/10/15

10/10/15

Picklist Print

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Work Order ID: 62516

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue



Start Date: 10/01/10

Required Date: 10/13/10

Start Qty: 1.00

Required Qty: 1.00

Comments: 1PP RevF: add D2724-042 DD 09.11.17 verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A		Purchased	No				Each	168.0000	4	4			
---------	--	-----------	----	--	--	--	------	----------	---	---	--	--	--



Bolt

Location	Loc Qty	Loc Code
----------	---------	----------

ST357	152	
-------	-----	--

114752	1	
--------	---	--

115371	150	
--------	-----	--

115422	1	
--------	---	--

ST358	16	
-------	----	--

113359	16	
--------	----	--

AN4-15A		Purchased	No				Each	577.0000	8	8			
---------	--	-----------	----	--	--	--	------	----------	---	---	--	--	--



Bolt

Location	Loc Qty	Loc Code
----------	---------	----------

ST338	112	
-------	-----	--

ST358	465	
-------	-----	--

107737	12	
--------	----	--

108868	60	
--------	----	--

109148	4	
--------	---	--

111295	52	
--------	----	--

112905	12	
--------	----	--

114232	3	
--------	---	--

114292	32	
--------	----	--

114615	56	
--------	----	--

114784	58	
--------	----	--

115108	76	
--------	----	--

115371	100	
--------	-----	--

M118371

8

M107737 4P
M108868 4P

14/10/10 (1)

Picklist Print

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Work Order ID: 62516

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Start Date: 10/01/10

Required Date: 10/13/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased No
Washer

24.0000

12

12

115697

Location

Loc Qty

Loc Code

ST300

24

113288

24

D2724-042 Blue Manufactured No

Each

0.0000

1

2517

206L Step Assembly

D2731-7 Blue Manufactured No

Each

55.0000

4

4

Mounting Lug

Location

Loc Qty

Loc Code

ST420

16

60996

16

60996

ST470

39

59202

15

61653

24

D2732-030 Manufactured No

Each

0.0000

8

8

56516

Rubber Cushion

D3394-043 Blue Manufactured No

Each

31.0000

4

14

Lug Assembly

Location

Loc Qty

Loc Code

ST420

19

60997

19

60997

ST475

12

52331

12

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Shop Packet Print

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Picklist Print

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Work Order ID: 62516

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue



Start Date: 10/01/10

Required Date: 10/13/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

4.434.000

12

12

✓



Nut



Cc 10/14/10 (1)

Location

Loc Qty

Loc Code

ST300

4434

113422

68

114523

8

114718

16

114784

32

115108

1310

115589

1900

115621

1100

M115108

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Shop Packet Print

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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE